



Dart Aerospace Ltd.
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D206-642-113
Job Sheet 181006



Part No: D206-642-113

Job Qty: 1 ea

Part Name: Skidtube LH, Low Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/19/18

Job Tracking No:

Due Date: 7/31/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV Q SHEET 26 IPP REV:A 10.12.08 PER REV:N DD VERF:EC IPP REV:B 11.09.23 ADDED K10111 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520 DD verf:JLM IPP Rev:F 16.04.04 as per CHG005(ecn16-553) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 6 JUL 27 2018
110	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC4		Smib
130	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		Smib
135	DC	1 pcs	7/31/18	7/31/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		DAS 8102 0 E 701 53

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPPD206-642-113 K10111 Location : FG083

135 - Document Control Photocopy bluefile & type labels per PPP206-642-113 CHG005 K10111 CHG003

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-151	Replacement Skidtube, Low Gear with Run-on Landing Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5042466
K10111	Saddle, Skidtube 206	1 Ea (1 ea)	90-Start up Operation	5025677

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-151	1	3	0
	K10111	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 9:44 AM dart.lacelle.linda

5042466x1xLH

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step # : _____		QTY Effective : _____			MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____		
Description Work Order Deviation				Dis/					

Part: D206-642-113
 Job No: 181006
 Serial No/Batch: S096883
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH98-4 Issue 2055A/STC SA00475SE 15/10/28, EASA STC

Container No: S096883
 Part: D206-642-113
 Job No: 181006
 Serial No/Batch: S096883
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH98-4 Issue 2055A/STC SA00475SE 15/10/28, EASA STC

Root Cause				FAULT			
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defec	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____ _____ _____			
Misidentified	☐	Past Due	☐				